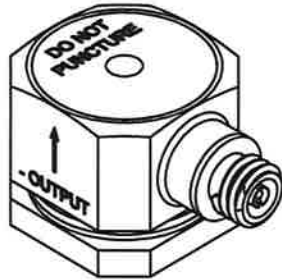


**PROPRIETARY AND CONFIDENTIAL**

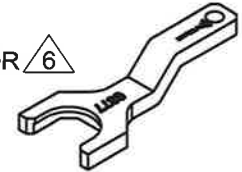
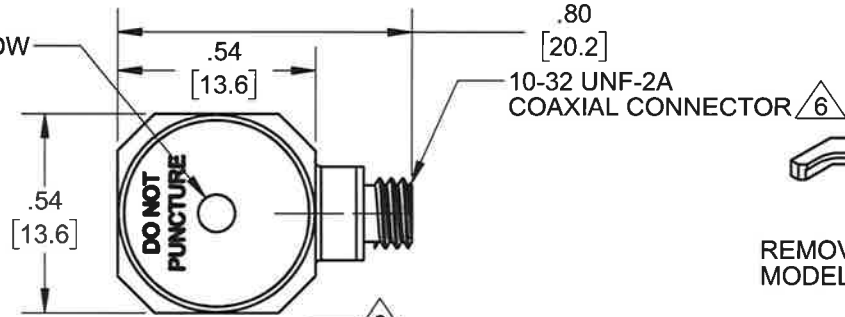
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**REVISIONS**

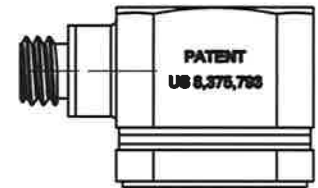
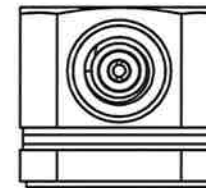
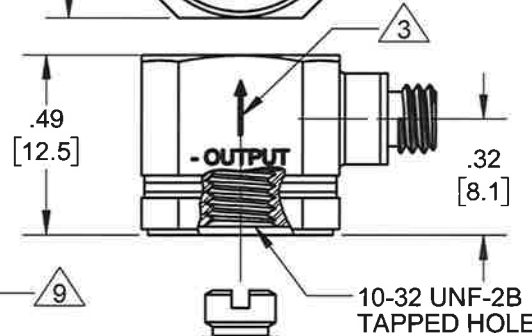
| REV | ECN   | DESCRIPTION  | BY/DATE     | CHK | APPR |
|-----|-------|--|-------------|-----|------|
| B   | 12736 | NOTE 5: 1000 °F WAS: 900 °F                                      | LN 06/02/16 | EP  | AS   |
| C   | 13509 | NOTE 4: CONNECTOR MATERIAL: WAS: 304L PASSIVATED IS: ALLOY X-750 | AM 6/14/17  | W   | AS   |



8 SILVER WINDOW



REMOVAL WRENCH, MODEL 6377, SUPPLIED



- 9 APPLY TORQUE ONLY ON BOTTOM FLATS FOR INSTALLATION & REMOVAL.
- 8 U.S. PATENT NUMBER US 8,375,793 APPLIES TO THIS UNIT.
- 7. RECOMMENDED CHARGE AMP: DYTRAN MODEL 4754B
- 6 MATES WITH DYTRAN MODEL 6946AXX HARDLINE CABLE & 6979AXX HARDLINE INSULATED CABLE
- 5. MAXIMUM OPERATING TEMPERATURE: 1000°F (538°C)
- 4. HOUSING MATERIAL: ALLOY 600  
CONNECTOR MATERIAL: ALLOY X-750
- 3 ARROW DESIGNATES DIRECTION OF ACCELERATION FOR NEGATIVE OUTPUT
- 2 MOUNTING STUD 6200S (10-32 TO 10-32) SUPPLIED
- 1. WEIGHT: 13 GRAMS MAX

**MOUNTING RECOMMENDATION:**  
PREPARE A .55 [14] X .55 [14] MIN SURFACE, FLAT TO .001 TIR.  
TAP 10-32 UNF-2B  $\nabla$  .15 [3.8] MIN.  
MOUNTING TORQUE: 10-12 Lb-in.

NOTES: UNLESS OTHERWISE SPECIFIED

CONTRACT NO.



TITLE: **OUTLINE/INSTALLATION DWG, MODEL 3316C2**

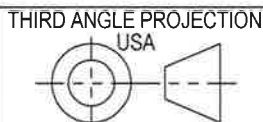
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|-----------|----|----------|
| ORIG      | LN | 07/16/14 |
| CHK       | EP | 10/08/15 |
| APP       | RT | 10/08/15 |
| APP       |    |          |

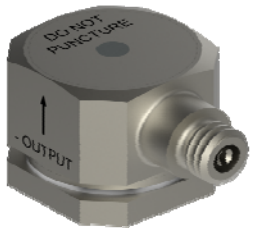
| SIZE        | CAGE CODE    | DWG. NO.          | REV          |
|-------------|--------------|-------------------|--------------|
| <b>A</b>    | <b>2W033</b> | <b>127-3316C2</b> | <b>C</b>     |
| SCALE: NONE |              | SOLIDWORKS        | SHEET 1 OF 1 |

UNLESS OTHERWISE SPECIFIED:  
INTERPRET DIM & TOL PER ASME Y14.5M - 1994.  
REMOVE BURRS.  
COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.  
CHAM EXT THDS 45° TO MINOR DIA.  
THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS.  
THDS PER MIL-S-7742.  
DIMENSIONS APPLY AFTER FINISHING.

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES. DIMENSIONS IN BRACKETS [ ] ARE IN MILLIMETERS  
TOLERANCES ARE:  
INCHES METRIC ANGLES  
.XX ± .03 .X ± .08 ± 1°  
.XXX ± .010 .XX ± 0.25

ALL MACHINED SURFACES. <sup>63</sup>  
TOTAL RUNOUT WITHIN .005.  
BREAK SHARP EDGES .005 TO .010.  
MACHINED FILLET RADII .005 TO .015.  
WELDING SYMBOLS PER AWS A2.4.  
ABBREVIATIONS PER MIL-STD-12.





- BASE ISOLATED
- HERMETICALLY SEALED
- HIGH TEMPERATURE OPERATION
- LOW BASE STRAIN SENSITIVITY

**PHYSICAL**

Weight, Max.  
Connector [3]  
Mounting Provision  
Material  
Element Style

| ENGLISH            |                | SI                 |                |
|--------------------|----------------|--------------------|----------------|
| Type               | 10-32 Coaxial  | Type               | 10-32 Coaxial  |
| Mounting Provision | 10-32 UNF-2B   | Mounting Provision | 10-32 UNF-2B   |
| Material           | Alloy 600      | Material           | Alloy 600      |
| Connector          | Alloy X-750    | Connector          | Alloy X-750    |
| Material           | Single Crystal | Material           | Single Crystal |
| Type               | Planar Shear   | Type               | Planar Shear   |

**PERFORMANCE**

Sensitivity [1]  
Range F.S for ± 5 Volts Output  
Frequency Range, ±5%  
Frequency Range, ±10%  
Resonant Frequency  
Capacitance  
Linearity [2]  
Phase Response (±5°)  
Maximum Transverse Sensitivity  
Base Strain Sensitivity, Max.  
Insulation Resistance, (Connector pin to case)  
Insulation Resistance (Case to Base)  
Ground Isolation  
Output Polarity

|  |                 |        |                |                      |
|--|-----------------|--------|----------------|----------------------|
| Sensitivity [1]                                | 1 to 2          | pC/g   | 0.10 to 0.20   | pC/m/s <sup>2</sup>  |
| Range F.S for ± 5 Volts Output                 | [7]             | g      | [7]            | m/s <sup>2</sup>     |
| Frequency Range, ±5%                           | [4] to 3000     | Hz     | [4] to 3000    | Hz                   |
| Frequency Range, ±10%                          | [4] to 5000     | Hz     | [4] to 5000    | Hz                   |
| Resonant Frequency                             | > 17            | kHz    | > 17           | kHz                  |
| Capacitance                                    | 120             | pF     | 120            | pF                   |
| Linearity [2]                                  | ± 1%            | % F.S. | ± 1%           | % F.S.               |
| Phase Response (±5°)                           | [4] to 3000     | Hz     | [4] to 3000    | Hz                   |
| Maximum Transverse Sensitivity                 | 5               | %      | 5              | %                    |
| Base Strain Sensitivity, Max.                  | 0.0005          | g/μe   | 0.005          | m/s <sup>2</sup> /μe |
| Insulation Resistance, (Connector pin to case) | at 75°F >1.0    | MΩ     | at 24°C >1.0   | MΩ                   |
|  | at 1000°F >0.25 | MΩ     | at 538°C >0.25 | MΩ                   |
| Insulation Resistance (Case to Base)           | at 75°F >10     | MΩ     | at 24°C >10    | MΩ                   |
|  | at 1000°F >1.0  | MΩ     | at 538°C >1.0  | MΩ                   |
| Ground Isolation                               | Base Isolated   |        | Base Isolated  |                      |
| Output Polarity                                | Negative        |        | Negative       |                      |

**ENVIRONMENTAL**

Maximum Vibration  
Maximum Shock  
Temperature Range  
Seal  
Radiation Exposure Limit (Integrated Neutron Flux)  
Radiation Exposure Limit (Integrated Gamma Flux)

|  |              |                   |             |                         |
|--|--------------|-------------------|-------------|-------------------------|
| Maximum Vibration                                  | ±6000        | G, peak           | ±58860      | m/s <sup>2</sup> , peak |
| Maximum Shock                                      | ±10000       | G, peak           | ±98100      | m/s <sup>2</sup> , peak |
| Temperature Range                                  | -60 to +1000 | °F                | -51 to +538 | °C                      |
| Seal   | Hermetic     |                   | Hermetic    |                         |
| Radiation Exposure Limit (Integrated Neutron Flux) | 1.0E+10      | N/cm <sup>2</sup> | 1.0E+10     | N/cm <sup>2</sup>       |
| Radiation Exposure Limit (Integrated Gamma Flux)   | 1.0E+08      | rad               | 1.0E+08     | rad                     |

**This family also includes:**

| Model | Sensitivity (pC/g) | Range F.S (G's) | Output Polarity | Temperature (°F) |
|-------|--------------------|-----------------|-----------------|------------------|
|       |                    |                 |                 |                  |
|       |                    |                 |                 |                  |
|       |                    |                 |                 |                  |

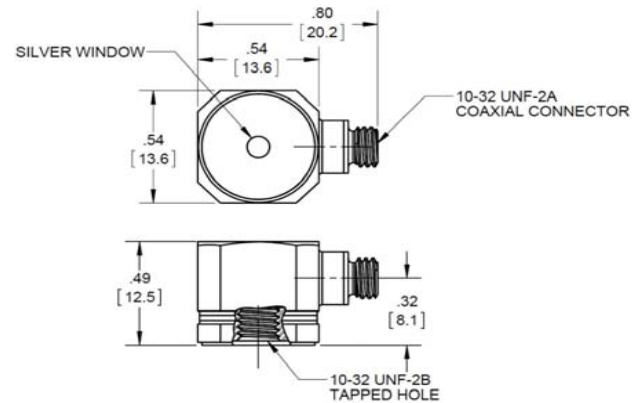
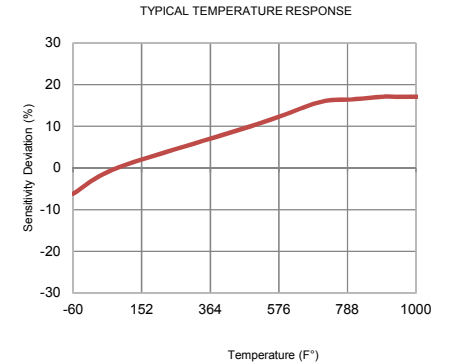
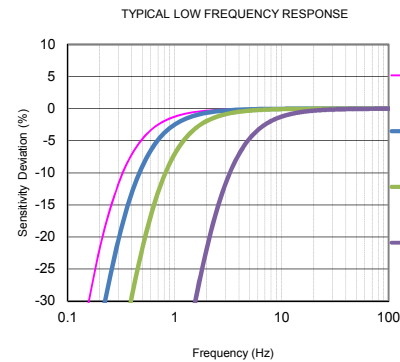
Refer to the performance specifications of the products in this family for detailed description.

**Supplied Accessories:**

- 1) Accredited calibration certificate (ISO 17025)
- 2) Model 6200S mounting stud (10-32 to 10-32), Qty. 1
- 3) Model 6377 Removal wrench, Qty. 1

**Notes:**

- [1] Measured at 100Hz, 1 Grms per ISA RP 37.2
- [2] Measured using zero-based straight line method, % of F.S. or any lesser range.
- [3] Mates with Dytran cable 6946AXX hardline cable and 6979AXX hardline insulated cable.
- [4] Low frequency response and phase response are a function of the discharge time constant of the charge amplifier used. See graph below for example.
- [5] In the interest of constant product improvement, we reserve the right to change specifications without notice.
- [6] Recommended charge amplifier: Dytran model 4754B Series.
- [7] This parameter depends on the gain settings of charge amplifier used
- [8] U.S. Patent number US 8,375,793 B2 applies to this unit.



Units on the line drawing are in inches, units in brackets are in millimeters. Refer to 127-3316C2 for more information.

